

TorchFlex™ TF-95-FF-Base

HEAT WELDED BASE SHEET

STOCK# 7750000

ROLLS PER PALLET: 32

PALLET SIZE: 132 cm x 112 cm

(52 in x 44 in)

LENGTH: 10 m (32 ft)

WIDTH: 1000 mm (39.4 in)

AREA: 10 m² (108 ft²)

THICKNESS: 3.0 mm (118 mils)

SELVAGE: 90 mm (3.5 in)

Note: All reported values are nominal.



 **COMMERCIAL**



A durable and reinforced heat welded base sheet, let IKO Torchflex TF-95-FF-Base Heat Welded Base Sheet go to work for your next roofing project.

Torchflex™ TF-95-FF-Base

HEAT WELDED BASE SHEET

Reinforced

Torchflex TF-95-FF-Base is constructed using an inorganic reinforcing mat of high strength non-woven glass fibers coated top and bottom with SBS polymers and premium asphalt.

Lays Flat

Torchflex TF-95-FF-Base can be used as the “lay-flat” base sheet in a layered membrane construction system.

Poly-Film Surface

Both surfaces of the product are covered with a thin micro-perforated film. The top film will melt during application of the heat-welded cap sheet, while the bottom disappears upon heat welding to the substrate.

- FILM SURFACE
- DURABLE

TorchFlex™ TF-95-FF-Base

HEAT WELDED BASE SHEET



IKO® COMMERCIAL

When used with a cap sheet, **Torchflex TF-95-FF-Base** satisfies the requirements of CGSB-37.56-M, as well as ASTM D6163 for Type I, Grade S materials.

ISO 9001 – 2008 REGISTERED FACILITY

Please contact your *IKO Technical Representative* for specific slope requirements.



CHARACTERISTICS	UNITS	MEETS/ EXCEEDS	SPECIFICATIONS	TEST METHOD**	STANDARD LIMITS
Cold Flex:	°C (°F)	✓	ASTM D6163	ASTM D5147	MIN: -18 (0)
Tensile Strength	kN/m (lbf/in)	✓	ASTM D6163	ASTM D5147	MIN: 5.3 (30)
MD: XD:		✓			
Ultimate Elongation	%	✓	ASTM D6163	ASTM D5147	MIN: 3
MD: XD:		✓			
Tear Strength	N (lbf)	✓	CGSB-37.56-M	CGSB-37.56-M	MIN: 20 (4.5)*
MD: XD:		✓			
Tensile-Tear	N (lbf)	✓	ASTM D6163	ASTM D5147	MIN: 156 (35)
MD: XD:		✓			
Lap Strength (5D @ 23°C)	kN/m (lbf/in)	✓	CGSB-37.56-M	CGSB-37.56-M	MIN: 4 (23)*
MD: XD:		✓			

* CGSB-37.56-M revision, 9th draft, dated January 1997 ** Although both ASTM and CGSB may have requirements for a particular test, only the more stringent is indicated. The information on this product information sheet is based upon data considered to be true and accurate, based on laboratory tests and production measurements, and is offered solely for the user's consideration, investigation and verification. Nothing contained herein is representative of a warranty or guarantee for which the manufacturer can be held legally responsible. The manufacturer does not assume any responsibility for any misrepresentation or assumptions the reader may formulate.