

DESCRIPTION & USE

LEXCAN HI-TUFF TPO INSIDE / OUTSIDE CORNER (FLOWER) is made of 1.5 mm (60-mil) non-reinforced TPO flashing. It is prefabricated and used for flashing inside and outside corners on a variety of details.

FEATURES & BENEFITS

Prefabricated - provides substantial labour savings compared to field fabricating inside and outside corners from non-reinforced flashing.

TECHNICAL DATA

Typical Properties & Characteristics	
Material:	Non-reinforced TPO
Thickness:	1.5 mm (0.060")
Size:	152 mm (6") diameter

Available colours: White, Grey and Tan

PACKAGING

Quantity per Box:	20 per box
Weight per corner:	36 g (1.3 oz)
Box Weight:	1.0 kg (2.25 lbs)

STORAGE

Store indoors, out of direct sunlight, and keep clean and dry prior to application.

INSTALLATION

Note: Prior to installation, ensure the welding surface is clean by using LEXCAN SINGLE PLY MEMBRANE CLEANER.

Outside Corner

1. Position the HI-TUFF TPO INSIDE / OUTSIDE CORNER into the desired corner.
2. Begin welding at the innermost corner point and work away from the corner. Start by welding the vertical section, followed by welding the horizontal section to the deck membrane.
3. Crease the corner flashing, by using the edge of a roller, into any underlaying seam to achieve a proper seal.
4. Once the Corner has completely cooled, using a seam probe, check the welded edges for voids and cold welds. Make any needed repairs.



Inside Corner

1. Fold the HI-TUFF TPO INSIDE / OUTSIDE CORNER, so that it conforms to the inside corner, and weld it.
2. Begin welding at the innermost corner point and work away from the corner. Start by welding the vertical section, followed by welding the horizontal section to the deck membrane.
3. Once the Corner has completely cooled, using a seam probe, check the welded edges for voids and cold welds. Make any needed repairs.