

HPRO PVC

INSIDE / OUTSIDE CORNER (FLOWER)

DESCRIPTION & USE

LEXCAN HI-PRO PVC INSIDE / OUTSIDE CORNER (FLOWER) is made of non-reinforced PVC membrane with Elvaloy^{®*} KEE. It is prefabricated and used for flashing inside and outside corners on a variety of details.

FEATURES & BENEFITS

Prefabricated Membrane Accessory - provides substantial labour savings compared to field fabricating inside and outside corners from non-reinforced flashing.

TECHNICAL DATA

Typical Properties & Characteristics	
Material:	Non-reinforced PVC with Elvaloy®* KEE
Size:	152 mm (6") diameter
Available Colours:	White and Grey

* Elvaloy® KEE is a registered trademark of Dow.

PACKAGING

Quantity per Box:	20 per box
Weight per Corner:	55 g (1.9 oz)
Box Weight:	1.4 kg (3.1 lbs)

STORAGE

Store indoors, out of direct sunlight, and keep clean and dry prior to application.

INSTALLATION

Note: Prior to installation, ensure the welding surface is clean by using a LEXCAN SINGLE PLY MEMBRANE CLEANER.

Outside Corner:

- 1. Position the HI-PRO PVC INSIDE / OUTSIDE CORNER into the desired corner.
- 2. Begin welding at the innermost corner point and work away from the corner. Start by welding the vertical section, followed by welding the horizontal section to the deck membrane.
- 3. Crease the corner flashing, by using the edge of a roller, into any underlaying seam to achieve a proper seal.
- Once the Corner has completely cooled, using a seam probe, check the welded edges for voids and cold welds. Make any needed repairs.



Inside Corner:

- 1. Fold the HI-PRO PVC INSIDE / OUTSIDE CORNER, so that it conforms to the inside corner, and weld it.
- 2. Begin welding at the innermost corner point and work away from the corner. Start by welding the vertical section, followed by welding the horizontal section to the deck membrane.
- 3. Once the Corner has completely cooled, using a seam probe, check the welded edges for voids and cold welds. Make any needed repairs.

SINGLE PLY ROOFING SYSTEMS

Ontario & Western Canada 1.800.268.2889 Quebec & Atlantic Canada 1.800.363.2307



Distr. By/Par Lexsuco 2010 Corporation, 3275 Orlando Drive, Mississauga, ON, L4V 1C5

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