



- Type III Asphalt or Approved Adhesive
- Hi-Flex EPDM T-610 Overlay Tape
- Hi-Flex Fleece-Backed EPDM
- Hi-Flex EPDM Primer or SA-747 Splice Adhesive
- Type III Asphalt or Approved Adhesive

Comments: Required seam method for fleece-backed membrane. Acceptable alternative for adhesive adhered system and for seams in other systems not exceeding 2 m (6.5') in length.

Note: Hi-Flex EPDM Lexflash II™ Flashing is not an acceptable alternative for T-610 Overlay Tape in these applications.



**Overlay Seam**  
**(for Fleece-Backed EPDM Roll Ends)**  
**Roofing System Detail**

Scale: Not to scale  
 Date: August, 2016  
 Detail No.: L-S-011a