

### DESCRIPTION & USE

LEXCAN HI-TUFF TPO PIPE BOOT is an economical flashing ideal for quick, easy and reliable flashing of pipes. Using PIPE BOOTS eliminate the workmanship error in field fabrication and make flashing pipes a clean and consistent approach.

### FEATURES & BENEFITS

**Cutting Guide** - provides easier, smoother and straighter cuts

**Rib Design** - keeps the clamp in the proper position for the life of the roofing system

**Saves Money** - provides substantial labour savings compared to field fabricated pipe flashings

### TECHNICAL DATA

Property	Typical Value
Material:	Injection-grade, weldable TPO
Thickness:	1.5 mm (60-mil)
Colour:	White
Sizes:	25.4 mm to 152.4 mm (1" to 6")
Packaging Quantity:	10 per box
Packaging Size:	34.9 cm x 34.9 cm x 30.5 cm (13.75" x 13.75" x 12")
Packaging Weight:	3.24 kg (7.15 lbs)

### INSTALLATION

**Note:** Prior to installation, remove all lead and other flashing. Ensure the welding surface is clean by using LEXCAN MEMBRANE CLEANER. The temperature of the pipe must not exceed 71°C (160°F).

1. Cut the TPO PIPE BOOT to the desired diameter as illustrated on the flange of the PIPE BOOT. When in doubt, cut smaller size.
2. Pull the PIPE BOOT over pipe until base flange is in contact with the membrane. The application of heat to the top portion of the PIPE BOOT, which allows the PIPE BOOT to stretch, may be necessary to allow installation over the pipe for a secure fit.
3. Mark the pipe around the top of the PIPE BOOT and pull the PIPE BOOT upwards on the pipe, until the mark on the pipe is visible.
4. Apply LEXCAN WATERCUT-OFF MASTIC below the mark. This indicates the top of the installed TPO PIPE BOOT.
5. Pull the PIPE BOOT back down over pipe and into position.



6. Hot air weld the PIPE BOOT base flange to field sheet membrane, using a lower temperature setting on the hand-hot air welder than used for REINFORCED TPO MEMBRANE.
7. Complete installation by installing a stainless-steel universal clamping ring to provide constant compression of the sealant.