

LEXCOR

LEXPLAST TROWEL

Rubberized Flashing Cement

DESCRIPTION & USE

LEXPLAST TROWEL is a chemically modified roof flashing cement reinforced with select polymers.

- Used to stop leaks on metal or asphalt surfaces, to repair and stick modified bitumen SBS membranes
- Repairs cracks in the flashing and helps prevent leaks around the eaves
- Can be used as shingle tab cement

FEATURES & BENEFITS

- **Strong** - 100% adhesion to wet surfaces when tested in accordance with ASTM D3409
- **Flexible** - Exceptionally high percentage of elongation and retraction

LIMITATIONS

- Do not use on coal tar EPDM membranes or other shingle roofs.
- Cover vent ducts before application and during the drying period.
- Do not dilute.
- **FLAMMABLE!** Keep away from heat and open flame.
- Avoid all contact with skin and avoid breathing in the fumes or spray.
- Do not use indoors.

INSTALLATION

1. After removing all dust, grease or oil, apply even coats (1/8" to 1/4" thick) on dry surfaces with a trowel.
2. Apply 1/4" thick coats or more on wet surfaces to stop the leak.
3. Press down to ensure strong adhesion.
4. Cover all vent ducts before applying the product and until the mastic has dried completely.
5. Consult the material safety data sheet before using.
6. Wear safety equipment during application.



TECHNICAL DATA

LEXPLAST TROWEL PROPERTIES	
Format	3 gal (11,36 L)
Approximate weight	28 lbs
Non-volatile solid substance per weight	75.0%
Volatile solvent per weight	25.0%
Mineral filler and/or other stabilizers per weight	20%
Moisture content per volume	0.05%
Net weight	8.5 lbs/gal
Layer thickness without absorption, on a 50 ft. per gallon application ratio	77 mils
Drying time	2 days Outside shell
Application temperature	-34°C to 65°C (-30°F to +150°F)
Performance at 60°C (140°F), ASTM D 4586	No sagging, No blistering
Performance at 0°C (32°F), ASTM D 4586	No cracking No separation
Flash point, ASTM D93	40°C min. (104°F min.)
Condition in the pail	Homogenous
Elongation @ 22°C (73°F)	270% min.
Coverage for 1/8" thickness	13 ft sq.

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